

## Material - AFNOR NF GX10NiCrSiNb32-20

**Standard Specification for Steel Castings for Pressure Purposes** 

Group - Ferrous Stainless Steel Alloys

Sub Group - AFNOR NF GX10NiCrSiNb32-20 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition |      |                 | Heat Treatment                |           |
|----------------------|------|-----------------|-------------------------------|-----------|
| Carbon               | C %  | 0.050 - 0.150   | AS- Cast                      |           |
| Silicon              | Si % | 0.500 - 1.500   |                               |           |
| Manganese            | Mn % | 2.000 max.      |                               |           |
| Phosphorus           | Р%   | 0.040 max.      |                               |           |
| Sulphur              | S %  | 0.030 max.      |                               |           |
| Chromium             | Cr % | 19.000 - 21.000 |                               |           |
| Nickel               | Ni % | 31.000 - 33.000 |                               |           |
| Molybdenum           | Mo % | 0.500 max.      |                               |           |
| Copper               | Cu % | 0.500 max.      | Mechanical Properties         |           |
| Niobium              | Nb % | 0.500 - 1.500   | Tensile Strength in Mpa       | 400 - 640 |
| Iron                 | Fe % | Balance         | Yield Strength in Mpa         | 180 min.  |
| -                    | -    | -               | Elongation in %               | 20 min.   |
| -                    | -    | -               | Reduction of Area in %        | -         |
| -                    | -    | -               | Hardness in BHN               | -         |
| -                    | -    | -               | Impac <mark>t in Joule</mark> | 27 J @ RT |

| Cross Reference Table |          |                |                              |  |
|-----------------------|----------|----------------|------------------------------|--|
| Material              | Standard | Country        | Grade Belong to the Industry |  |
| 1.4859                | EN       | European Union | Casting                      |  |
| 1.4859                | DIN      | Germany        | Casting                      |  |
| 1.4859                | DIN      | Germany        | Casting                      |  |
| GX10NiCrSiNb32-20     | UNI      | Italy          | Casting                      |  |
| GX10NiCrSiNb32-20     | EN       | European Union | Casting                      |  |
| GX10NiCrSiNb32-20     | DIN      | Germany        | Casting                      |  |
| GX10NiCrSiNb32-20     | DIN      | Germany        | Casting                      |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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